

# FLEXIBLE CONNECTORS GUIDE





Piping arrangements of all types, whether utility or process systems, are subject to vibration from equipment and stress created by thermal expansion or contraction. The resilience of elastomeric connectors can provide for controlled movement,

while at the same time reducing noise and vibration. EVR engineered flexible connectors install easily in a variety of piping systems, protecting them from damage due to vibration and movement.

Available in an array of materials and configurations, EVR engineered flexible connectors are suited to almost any piping system and are available in two styles, expansion joints and pump connectors.

Expansion joints are used primarily to allow for movement, but are effective to varying degrees at reducing vibration.

Although pump connectors will not accommodate excessive piping movement, they provide excellent vibration damping and isolation.

### Materials of Construction

EVR's Engineered Flexible Connectors are designed and manufactured to meet the demanding environments of today's industry.

### Tube

The construction of a Flexible Connector begins with a leak-proof inner sleeve. This continuous sleeve extends from flange to flange and can be supplied in a wide range of materials. All the materials used in the lining offer varying degrees of chemical and abrasion resistance.

### Carcass Reinforcement

To reinforce the connector, high strength, bias-synthetic cords and high tensile steel wire are used. Synthetic cords offer greater strength and do not rot or mildew like conventional fabrics. Steel reinforcing wire is treated chemically and embedded within the carcass of the flexible connector. These reinforcements maximize the strength of the connector in situations of extreme pressure or vacuum.

### Cover

Synthetic or natural rubbers provide protection to the exterior surface of the Flexible Connectors. Depending on the actual service conditions, special paints can be applied that further resist acid corrosion and ultraviolet exposure. Each high quality Flexible Connector features a hand wrapped finish. EVR's quality assurance program guarantees that every joint will perform to the customer's expectations.

#### Neoprene (CR)

Generally resistant to oil and grease, moderate chemicals, fats, many hydrocarbons and ozone. Resistant to barnacle growth.

#### Buna N (NBR)

Resistant to kerosene, moderate chemicals, fats, oils, grease and many hydrocarbons.

#### Natural Rubber (NR)

Good abrasion resistance, tensile strength and resiliency. Also suitable when dealing with organic acids, alcohols, ketones and most moderate chemicals.

#### Butyl (CIIR)

Good resistance to animal and vegetable fats, strong and oxidizing chemicals, oils, heat and greases.

#### Hypalon™ (CSM)

Resists strong acids and bases, ozone, weathering, heat and oxidizing chemicals.

#### Ethylene Propylene Rubber (EPDM)

Most effective for applications involving water, steam or diluted acids.

#### Viton™ (FKM)

Resists solvents, halogenated hydrocarbons, oxygen, weather, ozone, oils and chemicals.

#### Teflon™ (AFMU)

TFE sheet or Teflon™ coated fibreglass used as a vapour barrier where condensation of corrosive gases may occur.

#### Silicone

A high quality elastomer, recommended for all environments except those with sulphur gas (SO<sub>2</sub> or SO<sub>3</sub>). Usable in -70 to 500°F applications.

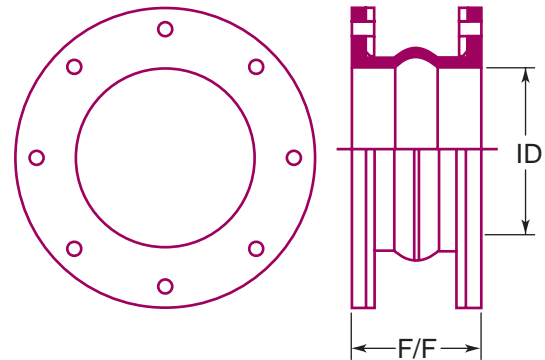
# SJ-205

## EXPANSION JOINT

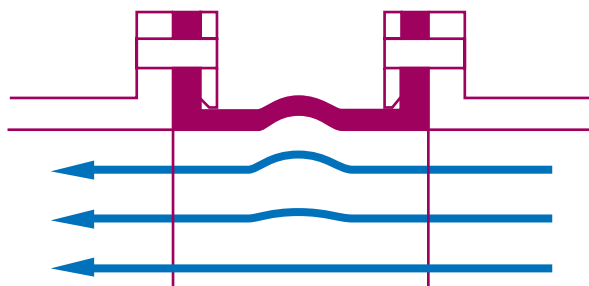
Virtually all pulsating equipment, such as pumps and compressors, generate vibrations in both the flow and system piping. Vibration can increase loads on equipment, reduce efficiency, and increase maintenance costs. Continuous vibration leads to settling in the system which causes misalignment. Noise from vibration can also make the work environment intolerable.

Manufactured with a streamlined, self-cleaning arch, EVR's SJ-205 is designed to absorb vibration and eliminate buildup of suspended materials in the system flow. The SJ-205 expansion joint achieves considerable flexibility - rivalling standard multi-arch designs - with a single arch. The result is a light-weight joint with a very short face-to-face dimension.

The construction of the SJ-205 begins with a leak-proof inner sleeve, reinforced with multiple plies of polyester cord. The full faced rubber flange eliminates the need for gaskets, allowing for a fast, simple and completely leakproof installation. Available in three different pressure ratings, EVR's SJ-205 expansion joint can be fabricated from Neoprene, Nitrile, Hypalon, Viton or other suitable elastomers, allowing it to adapt easily to the requirements of any application.



ID	2	2-1/2	3	4	5	6	8	10	12	14	16	18	20	22	24	26	28-40	42-48
<b>F/F</b>	6	6	6	6	6	6	6	8	8	8	8	8	8	10	10	10	10	12
<b>Pressure Rating</b>																		
<b>LP</b>	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15
<b>SR</b>	150	150	150	150	150	150	150	150	150	65	65	65	65	65	65	65	65	55
<b>HP</b>	200	200	200	200	200	200	200	200	200	125	125	125	125	125	125	90	90	80
<b>Axial</b>																		
<b>Comp.</b>	1/2	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	1	1	1	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/2
<b>Ext.</b>	1/4	1/4	1/4	1/4	1/4	1/4	3/8	3/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
<b>Lateral</b>																		
<b>Offset</b>	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2



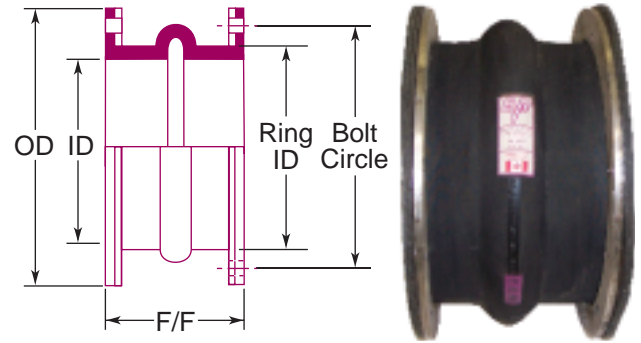
Smooth flow of materials

With standard arches, buildup of suspended solids can lead to increased fatigue of the expansion joint and premature failure. Filling the arches can alleviate the problem but reduces flexibility by 50%. In situations requiring extreme flexibility but without the space for multiple arch expansion joints, EVR's SJ-205 is the only solution.

## SJ-21 EXPANSION JOINT

The SJ-21 is the industry standard spool-type expansion joint. The SJ-21 is available in configurations

from zero to four arches - depending on movement requirements - and 3 standard pressure ratings in a variety of elastomers. This hand-built expansion joint can be adapted to the most unusual or difficult applications. Available options include filled arches to eliminate settling of solids in the arch, Teflon liners for severe chemical service, soft cuff ends for slip-on installation, and concentric or eccentric tapered ends for connecting different pipe sizes.



SR = Standard Pressure(psi) LP = Low Pressure(psi) HP = High Pressure(psi) AM<sup>(2)</sup> = Allowable Movement(in.) TF<sup>(3)</sup> = Total Force(lbs.)

Size ID	Flange OD <sup>(4)</sup>	Bolt Circle	Holes No.	Holes Dia.	Ring ID	F/F (per Arch) <sup>(1)</sup>				Work Pressure			Axial Comp.		Axial Ext.		Traverse Def.		Est. Weight	
						1	2	3	4	SR	LP	HP	AM	TF	AM	TF	AM	TF	Joint	Rings
* 1	4-1/4	3-1/8	4	5/8	2-3/8	6	10	12	14	165	15	200	1/2	103	1/4	76	1/2	175	2	2.25
* 1-1/4	4-5/8	3-1/2	4	5/8	2-5/8	6	10	12	14	165	15	200	1/2	129	1/4	96	1/2	219	2.5	2.25
* 1-1/2	5	3-7/8	4	5/8	2-7/8	6	10	12	14	165	15	200	1/2	154	1/4	115	1/2	262	3	3
2	6	4-3/4	4	3/4	3-5/8	6	10	12	14	165	15	200	1/2	185	1/4	138	1/2	350	4	4
2-1/2	7	5-1/2	4	3/4	4-1/8	6	10	12	14	165	15	200	1/2	232	1/4	172	1/2	381	4.5	4.5
3	7-1/2	6	4	3/4	4-5/8	6	10	12	14	165	15	200	1/2	278	1/4	207	1/2	412	5.5	6
4	9	7-1/2	8	3/4	5-7/8	6	10	12	14	165	15	200	1/2	371	1/4	276	1/2	476	8	7.5
5	10	8-1/2	8	7/8	6-7/8	6	10	12	14	165	15	200	1/2	463	1/4	344	1/2	546	9	8
6	11	9-1/2	8	7/8	7-7/8	6	10	12	16	165	15	200	1/2	556	1/4	413	1/2	617	11	9
8	13-1/2	11-3/4	8	7/8	9-7/8	6	10	14	16	140	15	190	3/4	971	3/8	689	1/2	753	15	12
10	16	14-1/4	12	1	12-1/8	8	12	14	16	140	15	190	3/4	1214	3/8	861	1/2	809	23	16
12	19	17	12	1	14-1/2	8	12	14	16	140	15	190	3/4	1456	3/8	1033	1/2	948	34	22
14	21	18-3/4	12	1-1/8	16-1/2	8	12	16	20	85	15	130	3/4	1274	3/8	904	1/2	1117	40	25
16	23-1/2	21-1/4	16	1-1/8	18-1/2	8	12	16	20	65	15	110	3/4	1456	3/8	1033	1/2	1286	47	27
18	25	22-3/4	16	1-1/4	20-1/2	8	12	16	20	65	15	110	3/4	1638	3/8	1163	1/2	1420	56	29
20	27-1/2	25	20	1-1/4	22-5/8	8	12	16	20	65	15	110	7/8	2152	3/8	1505	1/2	1588	67	35
22	29-1/2	27-1/4	20	1-3/8	24-5/8	10	14	18	22	65	15	110	7/8	2367	7/16	1656	1/2	1648	70	44
24	32	29-1/2	20	1-3/8	26-5/8	10	14	18	22	65	15	110	7/8	2582	7/16	1807	1/2	1706	79	46
26	34-1/4	31-3/4	24	1-3/8	28-7/8	10	14	18	22	55	15	90	1	2869	1/2	1990	1/2	1829	100	50
28	36-1/2	34	28	1-3/8	30-7/8	10	14	18	22	55	15	90	1	3090	1/2	2143	1/2	1952	102	58
30	38-3/4	36	28	1-3/8	32-7/8	10	14	18	22	55	15	90	1	3311	1/2	2297	1/2	2075	117	55
34	43-3/4	40-1/2	32	1-5/8	37	10	14	18	22	55	15	90	1	3752	1/2	2603	1/2	2801	112	91
36	46	42-3/4	32	1-5/8	39	10	14	18	22	55	15	90	1	3973	1/2	2756	1/2	3164	143	99
40	50-3/4	47-1/4	36	1-5/8	43	10	14	18	22	55	15	90	1	4414	1/2	3062	1/2	3338	173	108
42	53	49-1/2	36	1-5/8	45-1/4	12	14	18	24	55	15	80	1-1/8	4732	1/2	3253	1/2	3423	193	110
44	55-1/4	51-3/4	40	1-3/4	47-1/4	12	14	18	24	55	15	80	1-1/8	4958	1/2	3407	1/2	3571	198	136
48	59-1/2	56	44	1-5/8	51-1/4	12	14	18	24	55	15	80	1-1/8	5408	1/2	3717	1/2	3866	211	154
50	61-3/4	58-1/4	44	1-7/8	53-1/4	12	14	18	24	55	15	80	1-1/8	5634	1/2	3872	1/2	4012	240	163
54	66-1/4	62-3/4	44	2	57-1/4	12	14	18	24	55	15	80	1-1/8	6085	1/2	4182	1/2	4303	265	185
56	68-3/4	65	48	2	59-1/4	12	14	18	24	55	15	80	1-1/8	6310	1/2	4341	1/2	4448	288	203
60	73	69-1/4	52	2	63-1/4	12	14	18	24	55	15	80	1-1/8	6761	1/2	4651	1/2	4736	309	215
62	75-3/4	71-3/4	52	2	65-1/4	12	14	18	24	55	15	80	1-1/8	7150	1/2	4860	1/2	4820	325	230
66	80	76	52	2	69-1/4	12	14	18	24	55	15	80	1-1/8	7437	1/2	5116	1/2	5108	350	255
72	86-1/2	82-1/2	60	2	75-1/4	12	14	18	24	45	15	70	1-1/8	8113	1/2	5581	1/2	5477	385	300
78	93	88-3/4	60	2-1/8	81-1/4	12	14	18	24	45	15	70	1-1/8	8789	1/2	6046	1/2	5951	410	325
84	99-3/4	95-1/2	64	2-1/4	87-1/2	12	14	18	24	45	15	70	1-1/8	9465	9/16	6511	1/2	6425	435	350
96	113-1/4	108-1/2	68	2-1/2	99-3/8	12	16	18	24	45	15	70	1-1/8	10817	9/16	7441	1/2	7375	485	400
102	120	114-1/2	72	2-5/8	--	12	16	20	24	45	15	70	2	19850	1	12890	1/2	8331	535	450
108	126-3/4	120-3/4	72	2-5/8	--	12	16	20	24	45	15	70	2	21915	1	14506	1/2	9785	585	500

(1) - Lengths shown are for new design. Replacement parts should be ordered to the exact F/F dimension. \*Items are not normally supplied in multiple "open" arches, as squirm can occur. Minimum length of "face to face" can be reduced by eliminating the arch. Number of arches required depends upon anticipated total movement of the expansion joint.

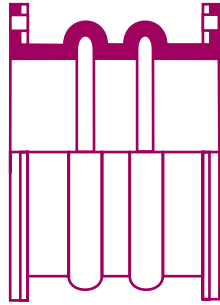
2 - Multiple arch movement = single arch movement x number of arches. "Filled Arch" construction reduces movement by 50%. \*Items are normally furnished with filled arches and movement shown should be reduced accordingly.

3 - Forces are based on one single open arch at zero pressure conditions, and should therefore be considered only as approximate. Contact EVR for forces of multiple and filled arch products. Angular force is expressed in "foot pounds". For spring rates, contact EVR.

4 - Flange dimensions shown are in accordance with 125/150 pound standards of ANSI B16.1, B16.5, AWWA C-207 Table 3 Class E; AWWA C-207 Table 1 and 2 Class D. Retaining ring width is 3/8" in all sizes. Flange thickness is EVR standard.

5 - Flange drilling is also available in all international standards or custom applications. For more information, contact EVR.

**Notes:** Control unit assemblies are recommended for all applications. To ensure correct length, customer should provide width of mating flange or flange specification.



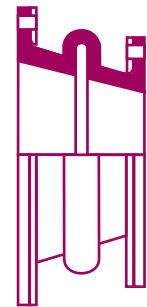
**SJ-22** Spool Type (2 Arch)

With the same features as the SJ-21 style of expansion joint, the SJ-22 (2 arch), SJ-23 (3 arch) and SJ-24 (4 arch) styles offer greater movement absorption through their multiple arch design.

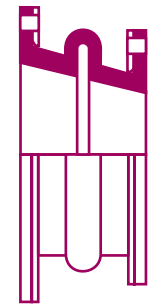
For situations where piping diameters of different sizes must be connected, EVR's CJ-31 and EJ-41 tapered connectors are the answer. Manufactured to the stringent standards of EVR's product lines, these units can be engineered for specific material situations and offer all of the advantages of EVR's other expansion joints.

In systems with load stresses, settling and equipment wear, misalignment frequently results. Both the EJ-41 and CJ-31 provide superb insulation from the vibrations of equipment, thus reducing the surrounding noise levels and protecting adjacent equipment from unnecessary wear and tear.

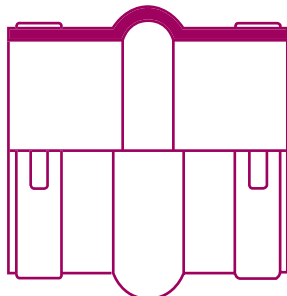
With full face flanges, the Series CJ and EJ's retaining rings transmit the force from the torqued flange bolts to the mating flange, thus providing a perfect seal.



**CJ-31** Concentric



**EJ-41** Eccentric



**OJ Series** Slip-On

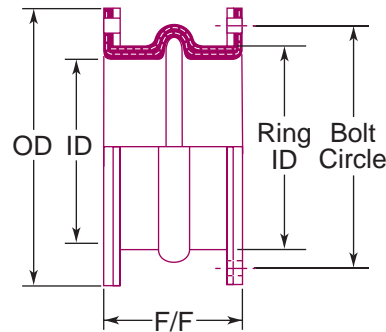
EVR's OJ Series Slip-On expansion joint offers the perfect solution for new and existing installations. Its high degree of flexibility insulates and protects equipment from the damages of vibration and can easily accommodate normal misalignments.

The OJ Series slip-on installation alleviates the need for, and cost of, pipe flanges by simply using pipe clamps to secure the joint to existing system pipes. EVR does not recommend use of the OJ Series in applications where pressure is greater than 50 psi.

## SJ-221 EXPANSION JOINT

The SJ-221 expansion joint features a unique arch design which provides greater

movement capabilities without increasing face-to-face requirements. The single arch SJ-221 provides the same movement capabilities as a traditional double arch design, while the double arch SJ-222 is equivalent to a quadruple arch product. This design also increases the flexibility of the joint, resulting in lower spring rates. This means less stress on adjacent piping system components.



SR = Standard Pressure(psi) LP = Low Pressure(psi) HP = High Pressure(psi) AM<sup>(2)</sup> = Allowable Movement(in.) TF<sup>(3)</sup> = Total Force(lbs.)

Size ID	Flange OD <sup>(4)</sup>	Bolt Circle	Holes No.	Holes Dia.	Ring ID	F/F <sup>(1)</sup>		Work Pressure			Axial Comp.		Axial Ext.		Traverse Def.		Est. Weight	
						1	2	SR	LP	HP	AM	TF	AM	TF	AM	TF	Joint	Rings
2	6	4-3/4	4	3/4	3-5/8	6	10	225	25	250	1-1/2	80	.90	80	3/4	175	3	5
2-1/2	7	5-1/2	4	3/4	4-1/8	6	10	225	25	250	1-1/2	130	.90	130	3/4	219	3.8	6
3	7-1/2	6	4	3/4	4-5/8	6	10	225	25	250	1-1/2	180	.90	180	3/4	262	4	7
4	9	7-1/2	8	3/4	5-7/8	6	10	225	25	250	1-1/2	230	.90	230	3/4	350	5.5	8
5	10	8-1/2	8	7/8	6-7/8	6	10	225	25	250	1-1/2	240	.90	240	3/4	381	5.8	9
6	11	9-1/2	8	7/8	7-7/8	6	10	225	25	250	1-1/2	270	.90	270	3/4	412	9	10
8	13-1/2	11-3/4	8	7/8	9-7/8	6	10	225	25	250	1-1/2	330	.90	330	3/4	476	18	15
10	16	14-1/4	12	1	12-1/8	8	16	225	25	250	1-3/4	750	1	750	1	1334	27	18
12	19	17	12	1	14-1/2	8	16	200	25	250	1-3/4	800	1	800	1	1541	31	25
14	21	18-3/4	12	1-1/8	16-1/2	8	16	185	25	250	1-3/4	865	1	865	1	1748	38	27
16	23-1/2	21-1/4	16	1-1/8	18-1/2	8	16	160	25	200	1-3/4	933	1	933	1	1943	44	33
18	25	22-3/4	16	1-1/4	20-1/2	8	16	135	25	200	1-3/4	1000	1	1000	1	2150	49	33
20	27-1/2	25	20	1-1/4	22-5/8	8	16	130	25	200	1-3/4	1065	1	1065	1	2358	53	38
22	29-1/2	27-1/4	20	1-3/8	24-5/8	10	16	120	25	150	1-3/4	1135	1	1135	1	2553	54	44
24	32	29-1/2	20	1-3/8	26-5/8	10	16	110	25	150	1-3/4	1200	1	1200	1	2760	64	48
26	34-1/4	31-3/4	24	1-3/8	28-7/8	10	16	110	25	150	1-3/4	1265	1	1265	1	2990	73	57
28	36-1/2	34	28	1-3/8	30-7/8	10	16	100	25	125	1-3/4	1335	1	1335	1	3174	81	62
30	38-3/4	36	28	1-3/8	32-7/8	10	16	95	25	125	1-3/4	1400	1	1400	1	3381	84	66
32	41-3/4	38-1/2	28	1-5/8	35	10	16	90	25	125	1-3/4	1465	1	1465	1	3600	95	75
34	43-3/4	40-1/2	32	1-5/8	37	10	16	80	25	125	1-3/4	1535	1	1535	1	3795	103	78
36	46	42-3/4	32	1-5/8	39	10	18	90	25	115	2-1/4	1771	1-1/4	1771	1	4455	110	81
38	48-3/4	45-1/4	32	1-5/8	41	10	18	87	25	115	2-1/4	1843	1-1/4	1843	1	5097	119	95
40	50-3/4	47-1/4	36	1-5/8	43	10	18	87	25	115	2-1/4	1921	1-1/4	1921	1	5375	125	106
42	53	49-1/2	36	1-5/8	45-1/4	12	18	83	25	115	2-1/4	1992	1-1/4	1992	1	5625	155	116
44	55-1/4	51-3/4	40	1-5/8	47-1/4	12	18	83	25	115	2-1/4	2065	1-1/4	2065	1	5863	165	127
46	57-1/4	53-3/4	40	1-5/8	49-1/4	12	18	78	25	115	2-1/4	2142	1-1/4	2142	1	6116	178	132
48	59-1/2	56	44	1-5/8	51-1/4	12	18	78	25	115	2-1/4	2214	1-1/4	2214	1	6366	187	138
50	61-3/4	58-1/4	44	1-7/8	53-1/4	12	18	85	25	105	2-1/4	2286	1-1/4	2286	1	6603	200	154
52	64	60-1/2	44	1-7/8	55-1/4	12	18	85	25	105	2-1/4	2365	1-1/4	2365	1	6868	213	157
54	66-1/4	62-3/4	44	1-7/8	57-1/4	12	18	85	25	105	2-1/4	2435	1-1/4	2435	1	7121	224	160
56	68-3/4	65	48	1-7/8	59-1/4	12	18	85	25	105	2-1/4	2507	1-1/4	2507	1	7344	237	174
58	71	67-1/4	48	1-7/8	61-1/4	12	18	85	25	105	2-1/4	2585	1-1/4	2585	1	7622	250	182
60	73	69-1/4	52	1-7/8	63-1/4	12	18	80	25	105	2-1/4	2657	1-1/4	2657	1	7875	262	190
62	75-3/4	71-3/4	52	1-7/8	65-1/4	12	18	80	25	105	2-1/4	2834	1-1/4	2834	1	8377	275	212
66	80	76	52	1-7/8	69-1/4	12	18	80	25	105	2-1/4	2988	1-1/4	2988	1	8878	305	236
72	86-1/2	82-1/2	60	1-7/8	75-1/4	12	18	80	25	95	2-1/4	3210	1-1/4	3210	1	9632	350	278
78	93	89	64	2-1/8	81-1/4	12	18	80	25	95	2-1/4	3432	1-1/4	3432	1	10387	394	296
84	99-3/4	95-1/2	64	2-1/8	87-1/2	12	18	80	25	95	2-1/4	3653	1-1/4	3653	1	11086	438	336
90	106-1/2	102	68	2-3/8	93-3/8	12	18	75	25	95	2-1/4	3875	1-1/4	3875	1	11838	481	400
96	113-1/4	108-1/2	68	2-3/8	--	12	18	75	25	95	2-1/4	4096	1-1/4	4096	1	12620	526	480

(1) - Lengths shown are for new design. Replacement parts should be ordered to the exact F/F dimension. \*Items are not normally supplied in multiple open arches, as squirm can occur. Minimum length of "face to face" can be reduced by eliminating the arch. Number of arches required depends upon anticipated total movement of the expansion joint.

2 - Multiple arch movement = single arch movement x number of arches. Filled arch construction reduces movement by 50%.

3 - Forces are based on one single open arch at zero pressure conditions, and should only be considered as approximate. Contact EVR for forces of multiple and filled arch products. Angular force is expressed in "foot pounds". For spring rates, contact EVR.

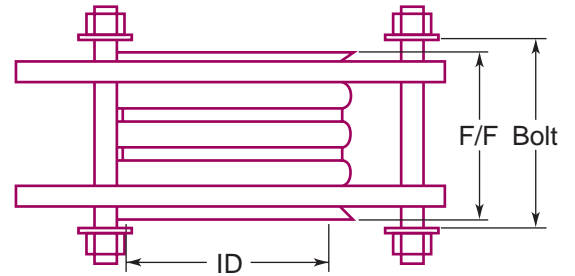
4 - Flange dimensions shown are in accordance with 125/150 pound standards of ANSI B16.1, B16.5, AWWA C-207 Table 3 Class E; AWWA C-207 Table 1 and 2 Class D. Retaining ring width is 3/8" in all sizes. Flange thickness is EVR standard.

5 - Flange drilling is also available in all international standards or custom applications. For more information, contact EVR.

**Notes:** Control unit assemblies are recommended for all applications. To ensure correct length, customer should provide width of mating flange or flange specification.

## TJ-95

### TEFLON EXPANSION JOINT



Offering an incredible degree of flexibility, EVR's TJ-95 expansion joint is ideal for ultra-pure environments or systems with glass or Teflon-lined piping.

Fabricated almost entirely from reinforced Teflon, the TJ-95 is non-conductive and well suited for low pressure, low temperature and corrosive chemical processes. The short face-to-face of the TJ-95 makes it suitable for even the most confining installations. Despite its light weight, it offers superb vibration and noise isolation for systems of all types.

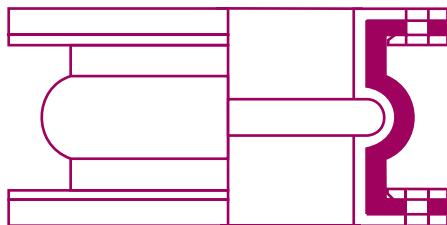
Available in two, three and five convolution designs for varying degrees of pipe movement.

ID	1	1-1/2	2	2-1/2	3	4	5	6	8
<b>F/F Bolt</b>	1-3/4	2	2-3/4	3-3/16	3-5/8	3-5/8	4	4	6
<b>Axial</b>	1/2	1/2	3/4	3/4	1	1	1	1-1/8	1-1/8
<b>Angular</b>	14°	14°	14°	14°	14°	14°	14°	14°	14°
<b>Elongation</b>									
<b>Movement</b>	1/2	1/2	3/4	3/4	1	1	1	1-1/8	1-1/8
<b>Force</b>	120	130	135	145	170	225	290	435	600
<b>Compression</b>									
<b>Movement</b>	1/2	1/2	3/4	3/4	1	1	1	1-1/8	1-1/8
<b>Force</b>	150	220	400	570	720	860	990	1100	1290
<b>Transverse</b>									
<b>Movement</b>	1/2	1/2	3/4	3/4	1	1	1	1-1/8	1-1/8
<b>Force</b>	150	155	170	200	240	300	395	560	750

Data shown is for 3 arch style. Contact EVR for data on other styles.

## TE-51

### TEFLON-LINED EXPANSION JOINT

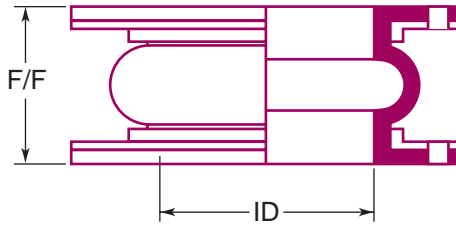


Flow process machinery can generate considerable vibration that equates to excessive stress loads on adjacent equipment. In process systems with corrosive or caustic materials, conventional expansion joints materials may not be suitable. In a situation such as this EVR's Teflon-lined expansion joints, which are available with multiple arches for higher movement capabilities, is the answer.



The TE-51 joint enjoys all of the benefits and advantages of the EVR Series SJ-21 expansion joint. The carcass of the TE-51 joint can be fabricated from any of the materials in EVR's comprehensive inventory to suit the requirements of the process system. The TE-51 can be engineered and manufactured to withstand extreme temperature ranges, and can function under high pressures or strong vacuums.

The quality construction of the TE-51's leakproof Teflon sleeve, is banded to multiple layers of high strength bias-ply polyester cord, providing superior pressure ratings not available with conventional molded Teflon expansion joints.



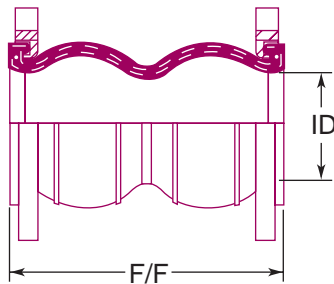
**MJ-60**  
EXPANSION JOINT

A low cost, double-width arch, externally reinforced, moulded butyl expansion joint with twice the movement capability of standard expansion joints.

This expansion joint is commonly used in pulp and paper applications, as well as water and waste treatment. Special, hand-made versions of this joint are available in different elastomers and multiple arch types for other applications.

ID	1	1-1/2	2	2-1/2	3	4	5	6	8	10	12	14	16	18	20	24	30	36	
<b>F/F</b>	6	6	6	6	6	6	6	6	6	8	8	8	8	8	8	10	10	10	
<b>Pressure</b>	150	150	150	150	150	150	150	150	150	150	150	130	110	110	110	100	100	90	
<b>Vacuum</b>	26	26	20	20	20	15	15	15	15	15	10	10	10	10	10	10	26	26	
<b>Axial</b>																			
<b>Comp</b>	5/8	5/8	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	2	2	2	2	2-1/4	2-1/4	2-1/4	
<b>Force</b>	220	230	220	280	330	450	550	670	740	930	970	1190	1270	1430	1590	2140	2700	3300	
<b>Elong.</b>	1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	7/8	7/8	7/8	7/8	1	1	1	
<b>Force</b>	120	130	120	150	180	250	310	370	410	520	550	670	720	810	900	1240	1565	1912	
<b>Deflection</b>																			
<b>Lateral</b>	1/4	1/4	3/4	3/4	3/4	3/4	3/4	1	1	1	1	1-1/8	1-1/8	1-1/8	1-1/8	1-1/8	1-1/8	1-1/8	
<b>Force</b>	160	170	160	170	190	210	250	370	450	480	570	750	870	960	1070	1150	1451	1773	
<b>Angular</b>	25	25	35	30	30	25	25	20	20	15	15	12	12	9	9	9	6	5	
<b>Weight</b>	4.0	5.0	8.0	9.0	10	14	17	19	25	34	52	60	69	78	93	113	--	--	

**MJ-70**  
EXPANSION JOINT



The MJ-70 double-arch expansion joint features a precision moulded elastomer compound reinforced with multiple plies of nylon. The shape of the arches provide a smooth, low turbulence flow which will handle process fluids with suspended solids.

Installation is easy due to the threaded Vanstone style rings, making them easy to align. Control units are also available.



ID	2	2-1/2	3	4	5	6	8	10	12
<b>F/F</b>	7	7	7	9	9	9	13	13	13
<b>Compres.</b>	1	1	1	1-1/4	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2
<b>Extens.</b>	3/4	3/4	3/4	1	1	1	1	1	1
<b>Lateral</b>	1	1	1	1-1/4	1-1/4	1-1/4	1-3/8	1-3/8	1-3/8
<b>Angular</b>	30°	30°	30°	30°	30°	30°	30°	30°	30°
<b>Pressure</b>	214	214	214	214	214	214	214	214	214
<b>Weight</b>	10	13	15	20	26	30	46	63	115

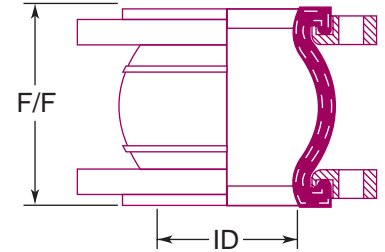


The MJ-80 single-arch expansion joint features a precision molded elastomer compound reinforced with multiple plies of nylon. The spherical shape of the arch provides a smooth, low turbulence flow which will handle process fluids with suspended solids.

Installation is easy due to the threaded Vanstone-style rings, making them easy to align. Control units are also available.

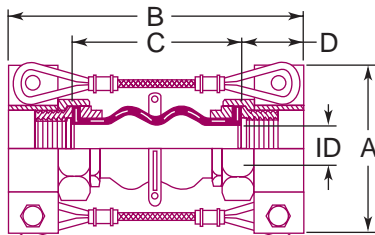


## MJ-80 EXPANSION JOINT



ID	2	2-1/2	3	4	5	6	8	10	12	14	16	18
<b>F/F</b>	6	6	6	6	6	6	6	8	8	8	8	8
<b>Compres.</b>	15/16	1/2	1/2	11/16	11/16	1	1	1	1	1	1	1
<b>Extens.</b>	3/16	1/4	1/4	3/8	3/8	9/16	9/16	9/16	9/16	5/8	5/8	5/8
<b>Lateral</b>	5/16	3/8	1/2	1/2	1/2	7/8	7/8	7/8	7/8	7/8	7/8	7/8
<b>Angular</b>	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°
<b>Pressure</b>	214	214	214	214	214	214	214	214	214	114	114	114
<b>Weight</b>	9	13	14	18	21	27	37	55	83	100	115	122

## MJ-90 EXPANSION JOINT

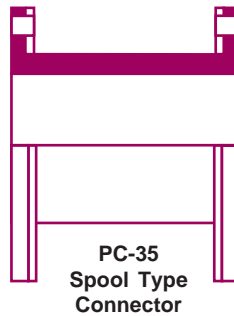
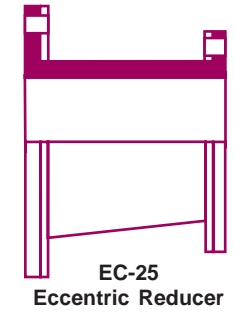
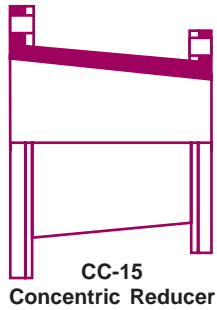


ID	3/4	1	1-1/4	1-1/2	2	2-1/2
<b>A</b>	1-1/2	2	2-1/4	3	3-3/4	4-1/2
<b>B</b>	6-1/2	6-3/4	6-7/8	7-1/4	8-1/4	8-3/4
<b>C</b>	4-3/4	4-3/4	4-3/4	4-3/4	5-3/4	5-1/2
<b>D</b>	3/4	1	1-1/4	1-1/4	1-1/2	1-5/8
<b>Weight</b>	2	3	3	4	6	9
<b>Elongat.</b>	13/16	13/16	13/16	13/16	13/16	13/16
<b>Compres.</b>	3/4	3/4	3/4	3/4	3/4	3/4
<b>Trans.</b>	13/16	13/16	13/16	13/16	13/16	13/16
<b>Angular</b>	45°	45°	45°	45°	45°	45°

MJ-90 molded elastomer expansion joints are designed to handle vibration, misalignment and movement in smaller diameter piping systems. The union ends provide a simple means of disconnecting the piping to service equipment such as pumps. The maximum angular movement of this joint is 45°.

Size	Operating Temps for MJ-70/80/90 Series Joints						Max Vacuum*
	170°F 76°C	180°F 83°C	190°F 90°C	200°F 95°C	212°F 100°C	225°F 110°C	
<b>2" to 12"</b> <b>100mm to 300mm</b>	214 psi 1475 KPi	210 1447	195 1344	180 1240	165 1137	150 1034	16 in. HG 406mm HG
<b>14" to 20"</b> <b>350mm to 500mm</b>	180 psi 1240 KPa	165 1137	150 1034	135 930	120 827	105 723	

\*Vacuum rating based on neutral installed length without external load.



## PC-35 PUMP CONNECTOR

The PC-35 Pump Connectors are designed specifically to reduce and isolate noise and vibration from pumps and other operating equipment. Available with working pressures up to 300 psi, and all types of elastomers including Teflon lining, these connectors are widely used in various industries from mining to food processing. PC-35 style Pump Connectors also come in eccentric and concentric taper types. Contact EVR for information on the many size variations available. Pump Connectors must be protected from axial piping movement by using pipe anchors or control units as required.

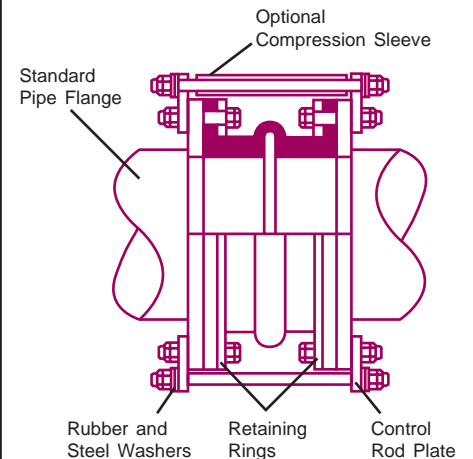
## CONTROL UNITS

Expansion joints and pump connectors are not designed to support weight or limit pipe movement. Excess movement may be the result of abnormal temperature fluctuations, pressure surges, or insufficient anchoring or guiding of the piping. Where these situations occur, control units must be used to limit the amount and direction of movement to within the design limits of the flexible connection.

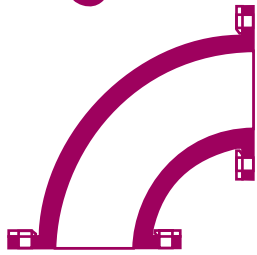
Control units consist of adaptor plates which are bolted to the back of the mating pipe flanges. These plates are connected by a tie rod which limits the axial extension. In cases where excess compression is anticipated, an optional sleeve is fitted over the tie rod to limit movement in both directions. The minimum number of control rods

needed in a control unit is two; however depending on size or pressure, more may be required. The chart below can be used to determine the requirements for your application.

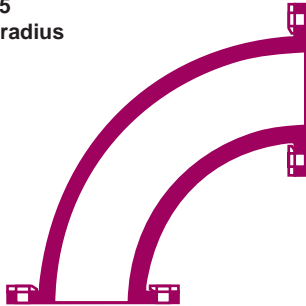
Nominal Pipe Size Exp. J.T. (Inches) ID	Maximum Surge or Test Pressure of the System (PSIG.)					Nominal Pipe Size Exp. J.T. (Inches) ID	Maximum Surge or Test Pressure of the System (PSIG.)				
	Number of Control Rods Recommended						Number of Control Rods Recommended				
	2	3	4	6	8		2	3	4	6	8
1/2	1328	--	--	--	--	30	70	105	141	211	281
3/4	1106	--	--	--	--	32	63	94	125	188	251
1	949	--	--	--	--	34	72	107	143	215	286
1-1/4	830	--	--	--	--	36	69	103	138	207	276
1-1/2	510	--	--	--	--	38	63	94	125	188	251
2	661	--	--	--	--	40	42	63	85	127	169
2-1/2	529	--	--	--	--	42	48	72	96	144	192
3	441	--	--	--	--	44	44	66	88	133	177
3-1/2	365	574	729	--	--	46	41	61	82	122	163
4	311	467	622	--	--	48	40	60	81	121	161
5	135	353	470	--	--	50	37	56	75	112	150
6	186	278	371	--	--	52	35	53	70	105	140
8	163	244	326	--	--	54	43	64	86	128	171
10	163	244	325	488	--	56	40	60	80	120	160
12	160	240	320	481	--	58	37	56	75	113	150
14	112	167	223	335	--	60	35	53	71	106	141
16	113	170	227	340	435	62	33	50	66	100	133
18	94	141	187	281	375	66	30	44	59	89	119
20	79	118	158	236	315	72	25	38	50	75	101
22	85	128	171	256	342	78	28	42	56	84	112
24	74	110	147	221	294	84	24	37	49	73	98
26	62	93	124	186	248	90	26	40	53	79	106
28	65	98	130	195	261	96	29	43	58	86	115



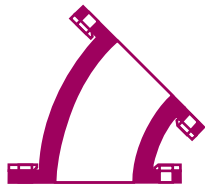
## RE Series SLURRY FITTINGS



RE-55  
90° - std. radius



RE-65  
90° - long radius



RE-75  
45° - std. radius

Piping systems often fail to align properly with equipment and can change piping geometry. EVR's flexible slurry fittings provide a practical and economical solution to these problems while reducing vibration and noise and providing improved wear resistance.

The Series RE-65 features a long radius elbow that significantly reduces turbulence in system flow. The rigid design of the carcass ensures that the RE-65 mates perfectly with companion flanges and eliminates the need for flange gaskets. Available in diameters ranging from 1-1/2 to 14 inches, there is an RE fitting for virtually every application.

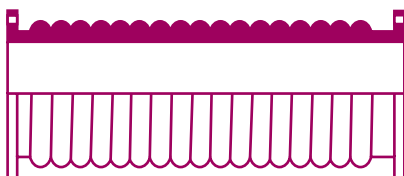
The RE-55 and RE-75 have the same benefits as the RE-65 but with different specifications. The RE-55 is a 90° elbow with a standard radius, ideal for installations with limited space. The Series RE-75 features a standard radius and 45° elbow for angled applications.

All Series RE fittings can be fabricated from a multitude of materials to suit any commercial or industrial operation. They also perform excellently in both pressure and vacuum processes. EVR can engineer and manufacture the RE Series Slurry Fitting to adapt to any application required.

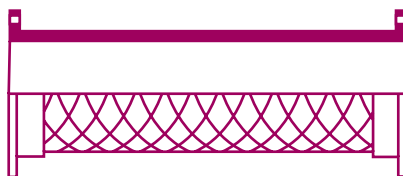
## MHH Series MATERIAL HANDLING HOSE

The MHH Series are similar to EVR's series of pump connectors in that engineering and materials can be matched to any situation. Available in diameters ranging from 1 to 24 inches and in lengths up to 50 feet. The MMH Series are available with full face flanges and backing rings, built-in steel nipples or a beaded-end design which provides a rotating floating metallic flange that gives perfect bolt alignment to both new and old installations, without torsion.

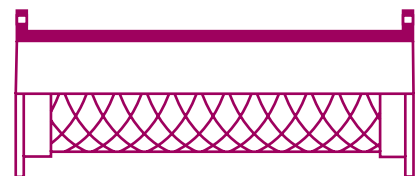
The MMH Series provides piping flexibility and vibration absorption and permits movements within the system. They can also withstand operations of high pressure or vacuum as well as extremes of temperature. The smooth inner sleeve is resistant to abrasive materials and can be fabricated to handle process flow of even the most caustic or acidic systems.



MHH-1000  
Material Handling Hose  
(vacuum pressure)



TTH-2000  
Teflon-lined  
Transfer Hose



RPH-3000  
Teflon-lined  
Pump Hose

# ELASTO VALVE'S PRODUCT RANGE INCLUDES...

## PINCH VALVES



## PRESSURE SENSORS



## RUBBER CHECK VALVES



## EXPANSION JOINTS



## AS WELL AS...

- FLUE DUCT EXPANSION JOINTS
- METAL EXPANSION JOINTS
- EXPANSION LOOPS & METAL HOSE
- REPLACEMENT SLEEVES
- TEFLON EXPANSION JOINTS
- KNIFE GATE VALVES

### WARRANTY

All EVR products are guaranteed for one full year against defects resulting from faulty workmanship or materials. If any such product is found to be defective by reason of faulty workmanship or materials, upon written notice and return of the product, the defective product will be replaced by us free of charge, including the shipping charges for the replacement product. Claims for labour costs and other expenses required to replace such defective product, or to repair damage resulting from the use thereof will not be allowed by us. Our liability is limited to the price paid for the defective product. EVR Products shall not be bound by any warranty other than the above set forth unless such warranty shall be in writing. This literature is published in good faith and is believed to be reliable, however, EVR Products does not represent and/or warrant in any manner the above information and suggestions contained in this brochure. Data presented is the result of laboratory tests and field experience.

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